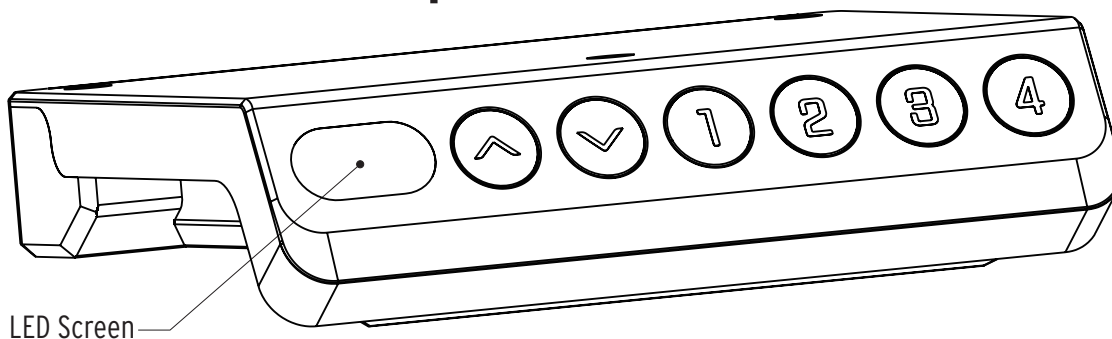


Electric Lift Use Instructions



	Up Button (moves the table up)
	Down Button (moves the table down)
1	Position 1: first user-programmed saved position
2	Position 2: second user-programmed saved position
3	Position 3: third user-programmed saved position
4	Position 4: fourth user-programmed saved position

Memory Presets:

1. Using the and keys, adjust the height of the table to your liking.
2. Press and hold the "1" button for 5 seconds. A beep will sound, and the LED Screen will display "S-1." Your preset table height is now saved.
3. Repeat for remaining presets as desired.

Reset Function: If the table is malfunctioning or an error code appears, you may need to reset the controls.

1. Press and hold the "3" and "4" keys together for 5 seconds.
2. The LED Screen will display "RST." Press and hold the key until the table reaches its lowest point and rebounds slightly.
3. The LED Screen will display "BOT" indicating that the table has been moved to its lowest position and controls have been successfully reset.

Anti-Collision Sensitivity Adjustment: Your table is designed to rebound immediately if it encounters an obstacle while raising or lowering. If your table stops unexpectedly without coming into contact with an obstacle, or if it does *not* stop when coming into contact with another object, the anti-collision sensitivity level may need to be changed.

1. Press and hold the and keys together for 5 seconds.
2. There are 4 sensitivity levels:
 - A-0 = OFF
 - A-1 = Low Sensitivity
 - A-2 = Medium Sensitivity
 - A-3 = High Sensitivity
3. Repeat holding down the and keys for 5 seconds to move through the sensitivity settings.

Troubleshooting:

LED Screen shows E01 or E02	Indicates motor fatigue. Allow the desk to rest for 15 minutes before operating again.
Unknown code(s) displayed. The table does not respond to holding down the key and will not enter reset mode	Confirm that all cables are properly connected and undamaged. Unplug the table for at least 10 seconds. When plugged back in, LED Screen should display "RST" or "rSt." Hold the key down to enter Reset Mode.
Table rises unexpectedly slowly, slides down on its own, or frequently enters Reset Mode	Check that the table is not overloaded - weight capacity for this table is 110 lbs.
All other issues	Please contact Arrow Sewing Customer Service at 1-800-533-7347, ext. 1 during normal business hours.